

KIKA Duplex G



Property	Unit	Range						
Grammage	g/m ²	AVG	230	250	300	350	400	450
Grammage	g/m ²	MIN/MAX	230±5%	250±5%	300±5%	350±5%	400±5%	450±5%
Caliper	µm	AVG	280±15	305±15	365±15	430±15	495±15	560±15
Roughness(top)	µm	MIN	2.0	2.0	2.0	2.0	2.0	2.0
Brightness(top)	%	MIN	76.0	76.0	76.0	76.0	76.0	76.0
Gloss 75°	%	MIN	35	35	35	35	35	35
CD Stiffness	MN.M	MIN	1.5	2.0	4.0	6.0	8.5	10.0
MD Stiffness	MN.M	MIN	3.0	4.0	8.0	12.0	17.0	20.0
Ply Bonding Strength	J/m ²	MIN	130	130	130	130	130	130
Folding Endurance	times	MIN	15	15	15	15	15	15
K&N Value	%	MIN/MAX	25±5	25±5	25±5	25±5	25±5	25±5
COBB60S(Top/back)	g/m ²	MAX	50/300	50/300	50/300	50/300	50/300	50/300
Moisture	%	AVG	7.0±1.5	7.5±1.5	7.5±1.5	8.0±1.5	8.0±1.5	8.0±1.5
Dirt	Spot/m ²	MAX	10-40	10-40	10-40	10-40	10-40	10-40

Remark:

Conditions of Testing: temp 23±1°C, RH(50±2)%

Test Methods: ISO534, 535, 536, 287, 1924, 5627,2758

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