

# KIKA Duplex R



Property	Unit	Range						
<b>Grammage</b>	<b>g/m<sup>2</sup></b>	<b>AVG</b>	<b>230</b>	<b>250</b>	<b>300</b>	<b>350</b>	<b>400</b>	<b>450</b>
Grammage	g/m <sup>2</sup>	MIN/MAX	230±5%	250±5%	300±5%	350±5%	400±5%	450±5%
Caliper	μm	AVG	290±15	315±15	375±15	445±20	510±20	570±20
	pt	AVG	11.4	12.4	14.7	17.5	20.0	22.4
Roughness(top)	μm	MIN	2.0	2.0	2.0	2.0	2.0	2.0
Brightness(top)	%	MIN	80.0	80.0	80.0	80.0	80.0	80.0
Gloss 75°	%	MIN	50	50	50	50	50	50
CD Stiffness	MN.M	MIN	2.2	2.5	4.5	6.5	9.5	12.0
MD Stiffness	MN.M	MIN	4.4	5.0	9.0	13.0	19.0	24.0
K&N Value	%	MIN/MAX	25±5	25±5	25±5	25±5	25±5	25±5
COBB60S(Top/back)	g/m <sup>2</sup>	MAX	50/120	50/120	50/120	50/120	50/120	50/120
Moisture	%	AVG	7.0±1.5	7.5±1.5	7.5±1.5	8.0±1.5	8.0±1.5	8.0±1.5
Dirt	Spot/m <sup>2</sup>	MAX	25	25	25	25	25	25

**Remark:**

Conditions of Testing: temp 23±1°C, RH(50±2)%

Test Methods: ISO534, 535, 536, 287, 1924, 5627,2758

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